



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5387-041

Job Sheet 183981



Part No: D5387-041

Job Qty: 2 ea

Part Name: Aft Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	2 pcs	10/12/18	10/12/18	0.00	0.22	Waterjet 1		SC 18/10/13
110	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Waterjet-4		SC 18/10/13
120	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC8-6		38
130	Brake NC	2 pcs	10/12/18	10/12/18	0.03	0.08	Brake NC 2		38 DAS 9-89
140	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC5		38
150	HandFinish	2 pcs	10/12/18	10/12/18	0.00	0.11	HandFinish1		DR 18/10/13
160	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC7-5		BE 18-10-30
170	Powdercoat	2 pcs	10/12/18	10/12/18	0.00	0.03	Powdercoat4		BE 18-10-30
180	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC3		OCT 30 2018 68
190	Small Fab	2 pcs	10/12/18	10/12/18	0.00	0.11	Small Fab-9		NOV 01 2018 68
200	QC	2 pcs	10/12/18	10/12/18	0.00	0.00	QC5		NOV 01 2018 68
210	Packaging	2 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2	ST 160 90	NOV 01 2018 68
220	QC21-SA	2 Ea	10/12/18	10/12/18	0.00	0.00	QC21		NOV 01 2018 68

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.1000 sf (.05 ea)	100-Waterjet	
MS20426AD3-4	Rivet	4 Ea (2 ea)	190-Small Fab	
MS21059L3	Nut Plate	2 Ea (1 ea)	190-Small Fab	

M138839 START: 10:30 TEMP: 320° FINISH: 11:00

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.032	0	153	0
190-Small Fab	MS20426AD3-4	4	2,792	0
	MS21059L3	2	208	0

Part Specifications

Specifications could not be found.



Container No: S118082



Part: D5387 - 041

Job No: 183981

Serial No/Batch: S118082

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/14/18

[Faint, illegible markings and stamps, possibly bleed-through from the reverse side of the page.]

16188